

Receiving Report

Date: 11/12/28
 Supplier: MR RMON

Batch No: M119087
 Dart P/O: 15006

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☒
 Work Order W0209

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 11/12/28
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

Receipt Dates from 9/28/2011 to 9/28/2011

employees All Currencies

Grouped by Vendor ID

Total Received Quantity:	216.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$282.60
Total Balance Due Quantity:	0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 1107172
Date...: 09/27/2011

SOLD TO: _____

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO: _____

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA	F.O.B.	SALESPERSON	YOUR ORDER NO.
TST OVERLAND #222212	BOUCHERVILLE	G. Dulude	15006

Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	Fax all papers to Linda Lacelle 613-632-1053 rev:01/11 GD STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .049 A213 STS .500 .049 304L Tariff Number: 7304. Cust. part#.: M304TR0.500W.049 HT#.....: YT0869 Total... 9 180/FT 180/FT	9	180/FT	✓
02	ALUMINUM SMLS TUBE ATS .375 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T60.375W.058 HT#.....: F00005643 Total... 3 36/FT 36/FT	3	36/FT	✓

No. of Bdl/Pieces 1 / 0

Total Weight.....: 45

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15006**

Purchase Order Date 9/26/2011

PO Print Date 9/26/2011

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.500W.049 07	304 RD Tube .500 x .049W	9/29/2011 Yes	180.00 f	Epic collect	\$1.2200	\$219.60
		Special Inst:	AISI 304/316 SS SEAMLESS ROUND TUBING PER ASTM A213 OR ASME SA213 OR ASTM A269				
2	M6061T6T0.375W.058 019	6061-T6 RD Tube .375 x.058W	9/26/2011 Yes	36.00 f	Epic collect	\$1.7500	\$63.00
		Special Inst:	6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS4080 OR AMS4082 OR QQ-A-200/8 OR QQ-A-225/8				
PO Total:							\$282.60

Change Nbr:

1

Change Date: 9/26/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

CRYSTAL-PALACE

ISO9001:2000 ; PED Material Certificate (No.: QAC0021058/A)

DATE OF ISSUE: 2010/6/24

CUSTOMER: MARMON/KEYSTONE CANADA INC

CERTIFICATE NO.: 2010-3-5-B-6

P.O.NO: BN6680

ORDER NO.: 2010-03-005-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ~~ASTM A213-07~~ / ASME SA213-07 TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT

HEAT NO.: YT0869

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0
RESULTS (LADLE)	0.025	0.77	0.039	0.003	0.43	8.07	18.32

PHYSICAL PROPERTIES

Dimensions		Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)			EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)				≥ 205	≥ 515	≥ 35					
0.500	0.049	20	P10-5-62	500	1083	335	695	49.5	OK	OK	76	OK (DRILLED HOLE)
0.500	0.065	20	P10-5-100	150	416	280	695	51.0	OK	OK	74	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-07
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-10-06-62

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

QC REVIEWED

AUG 11 2010

MK

MANAGER OF QUALITY ASSURANCE DEPARTMENT

ATS .375 .058 D6061

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
http://Certs.KaiserAluminum.com

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-6826-1		CUSTOMER PART NUMBER: AT/.375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 203551	LINE ITEM: 001	SHIP DATE: 07/15/2009	KAISER LOT NUMBER: F00005643	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 668.000 LB	QUANTITY: 823.000 PCS	B/L NUMBER: 202637	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00005643	0001	1	45.8	43.3	13.0	N/A	N/A	N/A
F00005643	0002	1	46.2	43.7	12.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D66960	.61	.32	.22	.06	1.00	.10	.05	.03	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
 OD: 0.375"; Wall: 0.058"; Round @
 AMS-4082P ASTM-B210-04 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
 THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARMON / KEYSTONE
 Q.C. REVIEWED
 DATE 3/29/11 INITIAL JA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00004729

Wilfredo A. delaCruz

Kaiser Order Number: 203551

Line Item: 001

ATS .375 .058 D6061

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

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Plant Serial: 00004729

Wilfredo A. delaCruz

~~Kaiser Order Number: 203551~~

Page 2 of 2

Q. C. REVIEWED Item: 00

ATS 0.375 x 0.058 D6061

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
http://Certs.KaiserAluminum.com

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-6826-1		CUSTOMER PART NUMBER: AT/.375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 203551	LINE ITEM: 001	SHIP DATE: 07/15/2009	KAISER LOT NUMBER: F00005643	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 668.000 LB	QUANTITY: 823.000 PCS	B/L NUMBER: 202637	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00005643	0001	1	45.8	43.3	13.0	N/A	N/A	N/A
F00005643	0002	1	46.2	43.7	12.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D66960	.61	.32	.22	.06	1.00	.10	.05	.03	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.375"; Wall: 0.058"; Round @.
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

MARMON / KEYSTONE
Q.C. REVIEWED
DATE **INITIAL**
MAY 12 2011 *[Signature]*

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Wilfredo A. delaCruz

Kaiser Order Number: 203551

Page 1 of 1

Line Item: 001

ATS .375 .058 D6061 R

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT
http://Certs.KaiserAluminum.com

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6673 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-6826-1		CUSTOMER PART NUMBER: AT/375.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 203551	LINE ITEM: 001	SHIP DATE: 07/15/2009	KAISER LOT NUMBER: F00005643	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 668.000 LB	QUANTITY: 823.000 PCS	B/L NUMBER: 202637	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
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Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D66960	.61	.32	.22	.06	1.00	.10	.05	.03	.00	.00	.00	.01	.02

Applicable Requirements:

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WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

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Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00004729

Wilfredo A. delaCruz
ATS

Kaiser Order Number: 203551

Page 1 of 2

Line Item: 001

375.058 D6061 T6

OR REF:
SLSPRS:

To:

INIT.:

08/25/2009 From: MARMON/KEYSTONE CORPORATION

M/R OR: 6007820

C.P.O. # MN6463

C PART:

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Best in Class

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Wilfredo A. delaCruz

Plant Serial: 00004729

Q.C. REVIEWED
Kaiser Order #: 203551

Page 2 of 2

Line Item: 001

OR REF:
SLSPRS:

To:

INIT.:

08/25/2009 From: MARMON/KEYSTONE CORPORATION

M/K OR: 6007820
C.P.O.: MN6463

-C PART: